

XTRAVAC TS540

Vacuum Packaging Machines



Machine Information XTRAVAC TS540

Seal only	Yes	
Vacuum / Gas	Yes	
Skin	No	
Max. Tray Dimension 1-up	570 x 340 x 100 mm	
Max. Tray Dimension 2-up	271 x 340 x 100 mm	
Max. Tray Dimension 3-up	171 x 340 x 100 mm	
Max. Tray Dimension 4-up	271 x 160 x 100 mm	
Max. Tray Dimension 6-up	171 x 160 x 100 mm	
Max. Tray Dimension 8-up	121 x 160 x 100 mm	
Max. Tray Dimension 9-up	171 x 100 x 100 mm	
Max. Tray Dimension 10-up	91 x 161 x 100 mm	
Min. Tray Dimension round	90 mm	
Min. Tray height	15 mm	
Max Tray height	110 mm	
Easy-peel corner	Optional	
Shrink film	Optional	
Max roll diameter mm	340	
Max Film width mm	450	
Film core mm	75	
Vacuum pump size [m3/hp]	100/5	
Water Cooling	No	
Printed Film	Yes	
Automatic Die movement	Yes	
Cycles per minute Seal only	4-5	
Cycles per minute Seal & Gas	2-3	
Machine on casters	Yes	
Gas pressure [bar]	6	
Compressed air [bar]	6	
Compressed air	80 psi at 1 cfm	
Electrical connection	220 V 3 ph/60hz, 400 V 3 ph/50hz	
Machine weight kg	325	
Machine weight lbs	715	
Gross weight kg	375	
Gross weight lbs	825	
Package Dimension inch	56" x 51" x 70"	
Package Dimension mm	1425 x 1305 x 1780 mm	
USA		
# 3 SEL Plastic tray dim.	172 mm x 222 mm	3 up
# 5 - SEL Universal tray dim.	207 mm x 262 mm	2 up
# 9 - SEL Family tray dim.	260 mm x 314 mm	2 up
# 10 - SEL Plastic tray dim.	172 mm x 273 mm	3 up
Europe		
187x137mm SEL		2 up
187x137mm LEL		4 up
190x144mm SEL		3 up
190x144mm LEL		4 up
227x178mm SEL		2 up
230x145mm (XPS tray) SEL		3 up
230x145mm (XPS tray) LEL		4 up
265x160mm (1/4 Gastronorm) SEL		3 up
325x265mm (1/2 Gastronorm) LEL		1 up
SEL Short Edge Leading		
LEL Long Edge Leading		

Model TS540

Large, preformed tray packaging machine features sanitary design and stainless steel construction. Automatic chamber movement design to accommodate high production volume. User-friendly digital controls with storable process control program. Interchangeable tooling for maximum flexibility. Automatic trim wind up. High quality Busch pump standard. Features locking casters.

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